

Date: Monday, 9/8/2008 10:40:23 AM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SEAT BELT EYE BOLT		
Job Number	: 41879					
Estimate Number	: 13357					
P.O. Number	:			Part Number	: D37921	
This Issue	: 9/8/2008		S.O. No.	: D3792 REVA		
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: PURCHASED PARTS		
Previous Run	: 41878			Drawing Revision	: A	
Written By	:			Material	:	
Checked & Approved By	: <i>MD 08.9.08.</i>			Due Date	: 11/10/2008	
Comment	: Est Rev:A 08-06-02 new issue DD verified by: LL			Qty:	48	
	Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC			Um:	Each	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs Issue P/O: <i>7099</i> <i>cLo8/09/08</i> Purchase Part Number: FDC-3100M12-11 OR BHT P/N 205-070-725-011 Supplier: Davis Aircraft Products Certificate of conformity is required	
2.0	FDC3100M12 11	Seat Belt Eye Bolt	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 48.0000 Each(s) Seat Belt Eye Bolt	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached	
4.0	QC6	DIMENSIONAL CHECK	 <i>Pc 8/14/08 (48)</i>
		Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs DIMENSIONAL CHECK	 <i>S 08/14/25 (48) counter</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	 <i>SJ 246</i>
		Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs PACKAGING RESOURCE #1 Identify and Stock	 <i>Pc 8/14/25 (48)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 9/8/2008 10:40:23 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAT BELT EYE BOLT

Job Number: 41879

Part Number: D37921

Job Number:



Seq. #:

Machine Or Operation:

Description :

Location: _____

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/11/26 JJ

Comment: Setup: 0.00Hrs Run: 0.0000Hrs Total Run : 0.0000Hrs

FINAL INSPECTION/W/O RELEASE

Job Completion



CMF 08-11-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

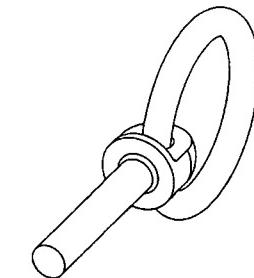
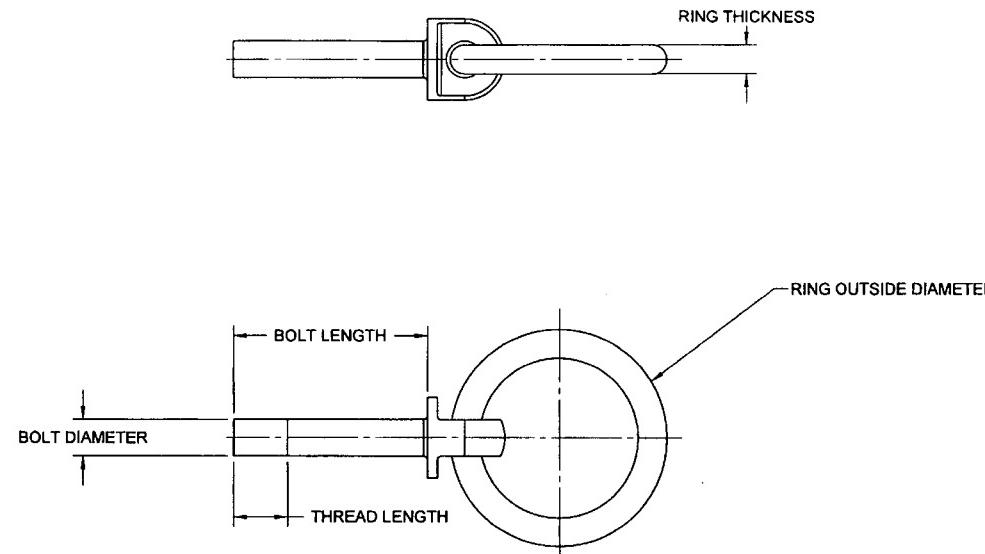
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

SPECIFICATION CONTROL DRAWING**D3792-1 SEAT BELT EYE BOLT**

RELEASED
08.06.1+10

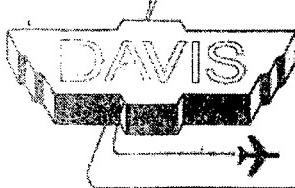
DART PART NUMBER	SUPPLIER	SUPPLIER PART NUMBER	BHT PART NUMBER	BOLT DIAMETER	BOLT LENGTH	THREAD LENGTH	RING OUTSIDE DIAMETER	RING THICKNESS
D3792-1	DAVIS AIRCRAFT PRODUCTS	FDC-3100M12-11	205-070-725-011	Ø0.3125	1.61	0.46	Ø1.855	0.25

NOTES:
 1) FINISH: N/A
 2) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 3) UNITS: INCHES UNLESS OTHERWISE NOTED
 4) IDENTIFICATION: N/A
 5) WEIGHT: 0.13 lbs

SHOP COPY
 RETURN TO
 ENGINEERING
UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE

WORK ORDER
 NO. 41879

A	NEW ISSUE	HS	08.06.03
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>Ped</i>	DRAWING NO.	REV. A
MFG. APPR.		D3792	SHEET 1 OF 1
APPROVED	<i>GJF</i>	TITLE	SCALE
DE APPR.	<i>JW</i>	SEAT BELT EYE BOLT	1:1
DATE	08.06.03	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



DAVIS AIRCRAFT PRODUCTS CO., INC.

PACKING SLIP

Web: www.DavisAircraft.com

CAGE 98313

Tel: 631.563.1500 Fax: 631.563.1117
 1150 Walnut Ave P.O. Box 525

Bohemia, NY 11716 USA

Print Date : Nov-21-2008 11:06:10 AM

Printed By : 221 Print No. : 1

No. 011427

Pg : 1

Ship To : [1]	For : Account No. [1007157]
MAIN FINISHED GOODS LOCATION DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKSBURY, ON K6A 1K7 CANADA	DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKSBURY, ON K6A 1K7 CANADA

S.O. No. : 140920	Our Ref : Q009737	Domestic AWB : 946234958560
Cust P.O. : PO00007099	Your Ref : PO00007099	Int'l AWB :
Picked On : Nov-21-2008	Schd Agrmt :	Origin :
Shipped On : Nov-21-2008	Contract :	Transport :
Ship Via : FEDEX PRIORITY OVERNIGHT	Lic No. :	Nationality :
F.O.B. : ORIGIN	Expires :	Trip/Flight :

Terms : CREDIT CARD

Our Contact : ADRIENNE PERRY

Line	P/N & Description	Cnd	Ordered	Q. Ship	Back Order	Packaging
1	FDC3100M12-11 RING ASSY Original Work Order: 009496 UID: 48091 Rev: R DWG: D3792 REV A REF: 205-070-725-011 CUSTOMER NEED DATE: 12/03/08 OS CUSTOMER INTERNAL REF: B41879	NE	48.00000	48.00000 EA	0.00000	

Box #	Box(es) Type / Description Dimension Type [IN]	Gross Weight [LB]	Net Weight [LB]	Box(es) ID
1	BOX, CARTON L 8.000 x W 8.000 x H 6.000	8.000	0.000	1

Picked By :

TIM REITHMANN,



DAVIS AIRCRAFT PRODUCTS CO., INC.

Executive Office & Plant

1150 Walnut Avenue ■ P.O. Box 525 ■ Bohemia, New York 11716 ■ 631/563-1500 FAX 631/563-1117

CERTIFICATE OF CONFORMANCE

Date: 11-18-08

To: Dart Aerospace Ltd.

Your Purchase Order No. PO 0000 7099

Our Purchase Order No. 140920

Quantity: 48 Part Number: EDC-3100M12-11 Rev: R

Your Part No. 205-076-725-011 Rev. A Job No. Other: Line Item 001

Gentlemen:

*S
08/14/25*

We hereby certify that the articles supplied against the above order conform to the requirements of the applicable specifications and / or drawings. The reports and / or other substantiating documents covering this material are on file at our facility.

Davis Aircraft Products Co., Inc.

DeLoach
Quality Assurance Manager

The Safety Belts identified above have been repaired and inspected in accordance with regulations of the FAA and are approved to return to service.

Quality Assurance Manager

Repair Station Number D5PR729J